

Work Order ID 57180

March 29, 2010 8:05:04 AM



Page 1

Item ID: D407-728-311

Accept



Setup Start



Revision ID:

Item Name: Replacement Wearpad

Stop



Start Date: 29/03/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 29/03/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan: *PL*Date: *10-3-29*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D407-728-311CHG001

*8/10/09/28**Blk-3-29*

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

Pick 3/2 9/2

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

*8/10/09/29***2*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start



QC: Date: SPC (Y/N): Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D407-728-311								
	Location: <u>SHIP</u> PPP Rev: <u>A</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
	QC								
Quality Control	Memo	0.00							

P.O. 14/3/25 (2)

1003-29

MF

10-3-29

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Picklist Print

March 29, 2010 8:05:08 AM

Page 1 / 2

Work Order ID: 57180

Parent Item: D407-728-311

Parent Item Name: Replacement Wearpad

Comments: IPP Rev: A05.10.19 New issue [KJ/EC]

Start Date: 29/03/2010

Required Date: 29/03/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN960JD10L

228

Purchased

No

120

Each

2,997.000

56.0000

Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST348

2997

101291

16

105793

49

110985

2932

D3339-3

25

Manufactured

No

120

Each

14.0000

10.0000

Wearpad Center

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST497A

14

43812

14

D3339-5

21

Manufactured

No

120

Each

17.0000

2.0000

Wearpad Fwd

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST497A

17

25186

4

35706

13

M/10985

48813

28186

10/3/292

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Page 2 12

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Parent Item Name: Replacement Wearpad

Comments: IPP Rev:A 05.10.19 New issue KJ/EC

Start Date: 29/03/2010

Required Date: 29/03/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3339-9 Wearpad Aft		Manufactured	No			120	Each	8.0000	2.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST497A

8

25183

7

25603

1

120

Each

2,105.000

56.0000

251831X
256031X

M527039-1-08 28P

Purchased

No

Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST291

2105

110467

3

110552

102

110835

2000

M110835

Dart Aerospace Ltd

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REFERENCE ONLY

IIN-D407-728

Page 10 of 10

206 L/ L1/ L3 /L4 SERIES & 407 HIGH/LOW GEAR SERIES and
206 L/ L1 /L3/ L4 & 407 FLOAT GEAR SERIES

Qty -311	Qty -411	Qty -313	Qty -413	Qty -315	Qty -415	Part Number	Description
							206 L/L1/L3/L4 LOW GEAR & 407 HIGH/LOW GEAR
X						D407-728-311	REPLACEMENT WEARPAD KIT
	X					D407-728-411	SKIDTUBE PROTECTOR KIT
							206 L/L1/L3/L4 HIGH GEAR
		X				D206-728-313	REPLACEMENT WEARPAD KIT
			X			D206-728-413	SKIDTUBE PROTECTOR KIT
							206 L/L1/L3/L4 & 407 FLOAT GEAR
				X		D407-728-315	REPLACEMENT WEARPAD KIT
					X	D407-728-415	SKIDTUBE PROTECTOR KIT
5		6		7	1	D3339-3	CENTER WEARPAD
1						D3339-5	FORWARD WEARPAD
		1		1		D3339-7	LONG FORWARD WEARPAD
1				1	1	D3339-9	AFT WEARPAD
	1					D3340-7	FORWARD SKIDTUBE PROTECTOR
	1					D3340-13	AFT SKIDTUBE PROTECTOR
			1		1	D3340-15	CENTER SKIDTUBE PROTECTOR
			1			D3340-17	AFT SKIDTUBE PROTECTOR
			1			D3340-19	CENTER SKIDTUBE PROTECTOR
					1	D3340-21	AFT SKIDTUBE PROTECTOR
					1	D3340-25	FORWARD SKIDTUBE PROTECTOR
28	28	38	38	46	46	MS27039-1-08	SCREW
28	128	38	38	46	46	AN960JD10L	WASHER
				8	8	NAS1330C3K116	BLIND INSERT

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Revision:

A

Date: 05.08.03

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